

# Crane 4000LE

In-ground Motion Assist 360 drive and speed control  
Remote control enclosure

## Owner's Manual

RL6002-002 – 07-2022

| EN |

 **Crane**  
dormakaba Group

**dormakaba** 

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# 1 General information

## 1.1 Owner's Manual

This Owner's manual applies to Crane 4000LE manual revolving doors with:

- In-ground (low profile) Motion Assist 360 drive with remote control enclosure.
- In-ground speed control.

## 1.2 Manual storage.

This document must be kept in a secure place, and accessible for reference as required.

## 1.3 dormakaba.us website.

Manuals are available for review, download, and printing on dormakaba.us website.

## 1.4 Dimensions

Unless otherwise specified, all dimensions are given in inches (").

## 1.5 Symbols used in this manual.



### WARNING

This symbol warns of hazards which could result in personal injury or threat to health.

### NOTICE

Draws attention to important information presented in this document.

### CAUTION

Warns of a potentially unsafe procedure or situation.

# 2 To our customers

We are pleased that a Crane 4000LE (low energy) manual revolving door has been selected for this installation. Crane designed, tested and built the system to provide many years of service.

The purpose of this manual is to provide you information regarding your Crane 4000LE revolving door. This includes safety and maintenance information.

It is essential that you recognize the importance of maintaining your door.

**It is your responsibility** as owner and caretaker of the equipment, to inspect the operation of your door system to insure that it is safe for use by your customers and employees.

Call your local dormakaba distributor for repair. The distributor is trained to service the revolving door using the applicable dormakaba USA, Inc. Installation Manual.

## 2.1 Service availability.

dormakaba USA, Inc. has a nationwide network of authorized distributors for sales, installation and service of its products.

# 3 What you should know

## 3.1 Distributor information

### 3.1.1 dormakaba USA, Inc. distributor information.

Be sure that the dormakaba USA, Inc. distributor has provided the following information for this revolving door installation:

1. Crane Owner's Manual RL6002-002.
2. Discussion of problems that could result from door operation after a malfunction observed.
3. Number to call for service or questions about your revolving door if you are uncertain of any condition or situation.
4. Location of job number tag on door steel center shaft assembly.
  - Reference Chapter 6.3.

5. Location of 115 Vac circuit breaker for Motion Assist 360 power supply.
  - Reference Paragraph 6.2, remote control enclosure.
6. Exit location of in-ground container drain tube or pipe.
  - Reference Chapter 9, Maintenance information.



### WARNING

If there are any problems, discontinue door operation immediately and secure the door in a safe manner.

Call your local dormakaba USA, Inc. distributor for repair.

# 4 Safety

## 4.1 Intended use

### 4.1.1 Intended use.

The Crane 4000LE revolving doors are designed as 3 or 4 wing revolving doors for use as a doorway for people to pass through at entrances and in the interior of buildings.

### 4.1.2 Wing breakout.

The revolving door wings can be pushed open manually for emergency egress.

- Reference Chapter 7: Bookfold.



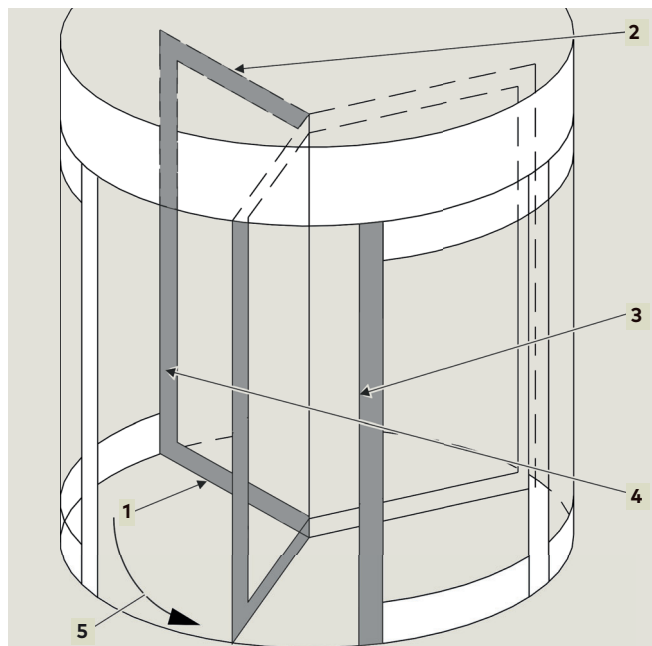
#### WARNING

In case of emergency, revolving door can be used as an exit, but it is not the primary path of egress. The side door(s) should be used!

## 4.2 Danger points of the revolving door

When passing through the revolving door, people may be at risk for injury at the locations referenced in Fig. 4.2.1.

Fig. 4.2.1 Revolving door danger points



- |                                  |  |
|----------------------------------|--|
| 1 Secondary closing edge floor   | 4 Main closing edge inner wall                   |
| 2 Secondary closing edge ceiling | 5 Wings rotating in a counterclockwise direction |
| 3 Opposing closing edge          |  |

### 4.1.3 Revolving door operation.

#### NOTICE

**The customer can only operate the revolving door after door commissioning by dormakaba service technicians.**



#### WARNING

#### Danger of misuse!

Misuse of the revolving door can cause dangerous situations.

- Children should never be allowed to enter the revolving door without adult supervision/accompaniment.
- Children should never be allowed to play in front of the entrance and exit of the revolving door or inside of the revolving door itself.
- Do not install the revolving door over soft flooring (e.g., carpet).
- Never mount or hang objects on the revolving door.
- Never stop or block the revolving door with an object.
- Customer - Do not operate the revolving door until door has been commissioned by dormakaba service technicians (Para.4.1.3).
- Do not walk through the revolving door with bulky objects.
- Do not walk against the wing rotation direction of the revolving door.
- Do not operate the revolving door if there is insufficient lighting.
- Do not operate the revolving door if it is damaged (e.g., broken glass).
- Never use replacement parts that are not approved by dormakaba.
- People cannot be allowed to stay in the revolving door for longer than it takes to pass through the door.

# 5 Operator components

## 5.1 Emergency Stop pushbutton

### 5.1.1 Emergency Stop pushbutton locations.

- Building interior on the leading door quarter post.
- Second Emergency stop pushbutton located on the building exterior.

### 5.1.2 Actuation of Emergency Stop pushbutton.

1. A time delay disconnection of the Motion Assist 360 drive output stage is performed (approximately two seconds).
2. During this time delay the drive performs a fast braking of the door to a standstill.
3. After the time delay the drive output stage is switched off and door can then be turned manually.

### 5.1.3 Emergency Stop pushbutton reset.

- Emergency Stop pushbutton is reset by pulling or turning the button.

Fig. 5.1.1 Emergency Stop pushbutton



### 5.1.1 Triggering an Emergency Stop



#### WARNING

Risk of injury due to deactivated safety equipment!

After the emergency stop is activated, the drive is unlocked. Safety devices are no longer in operation. This can cause serious injuries if attempts are made to turn the door manually.

- Before turning door manually, check to make sure no one could be injured.
- If people have been locked into the revolving door, carefully turn the door until the people are able to exit the door.
- When turning the door manually, make sure there are no limbs between the closing edges.

### 5.1.2 Start up after an Emergency Stop



#### WARNING

Risk of injury due to automatic startup of revolving door!

The revolving door can set itself in motion automatically. If there are people in the door, they may be at risk of injury.

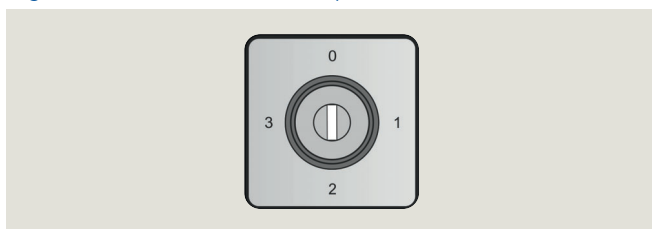
- Release the Emergency Stop button only when there are no longer any people in the revolving door.

#### 5.1.2.1 Procedure after an Emergency stop.

1. Cause for the emergency stop has been removed.
2. Reset the Emergency stop pushbutton by turning or pulling the pushbutton.
3. Door will move to the home position.
4. The revolving door will continue with the current program settings.

## 5.2 Mode switch

Fig. 5.2.1 Mode switch with key lock



### 5.2.1 Mode switch

- The Mode switch is located inside the building on the leading quarter post or attached separately within sight of the revolving door.
- A key or code secures the Mode switch against unauthorized access.

### 5.2.2 Low energy speed definition - ANSI/BHMA A156.27.





Door speed resulting in a maximum of 2.5 lbf-ft [3.4 Nm] of kinetic energy.

### 5.2.3 Knowing act.

Consciously activating a switch with the knowledge of what will happen such as starting, slowing or stopping a revolving door.

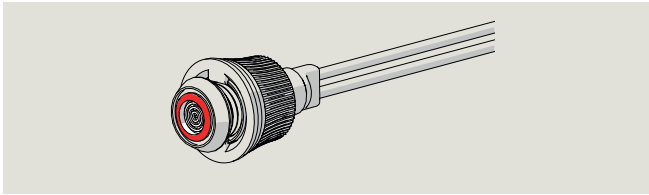
Switching devices may include wall or jamb-mounted contact switches such as push plates, fixed contact switches and controlled access devices such as keypads, card readers, and key switches.

### 5.2.4 Mode switch (low-energy) functions.

Mode switch position	Function	
 0	Off	<ul style="list-style-type: none"> <li>• Revolving door will stay in the home position.</li> <li>• After a set period of time, any internal lighting is switched off.</li> </ul>
 1	AUTOMATIC 1	<ul style="list-style-type: none"> <li>• A knowing act (Para. 5.2.3) switch starts rotary movement of the door wings at low energy speed (Para. 5.2.2). Acceleration to walking speed is done manually.</li> <li>• Manually pushing the door starts rotary movement of the door wings at low energy speed. Acceleration to walking speed is done manually.</li> <li>• Revolving door automatically stops in the next starting position as soon as it is no longer manually operated.</li> </ul>
 2	AUTOMATIC 2	<ul style="list-style-type: none"> <li>• Door rotates continuously at a low energy speed. Acceleration to walking speed is done manually.</li> <li>• After door passage, the door slows down to low energy speed and continues to rotate at low energy speed.</li> </ul>
 3	Summer	<ul style="list-style-type: none"> <li>• Revolving door stops at its starting position and the drive is unlocked.</li> <li>• Door wings can be rotated manually.</li> <li>• Bookfold: wings can be folded to the side.</li> </ul>

## 5.3 Fault LED

Fig. 5.3.1 Fault LED RX6013-001



### 5.3.1 Fault LED.

- Fault LED provides Error number indication.
- Frequency and rate of LED flashes indicates Error number.

### 5.3.2 Fault LED location

- Field installed above or below Mode switch.

### 5.3.3 Error number and LED blinking codes.

- First digit of Error number: slowly flashing LED (approximately 1 Hz).
- Second digit of Error number: rapidly flashing LED (approximately 2 Hz).
- Error LED fault code example:  
 1 x slow and 4 x fast = Error no. 14  
 (braking distance at safety stop too long).



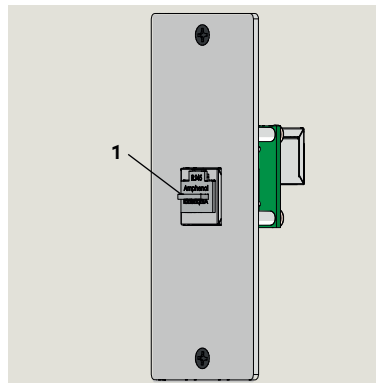
### TIPS AND RECOMMENDATIONS

Reference Wiring, Setup and Troubleshooting manual RL6002-003 for fault codes.

## 5.4 Service panel (option)

Fig. 5.4.1 Service panel  
 DX4604-08C

1 RJ45 cover



### 5.4.1 Service panel.

- Typically located on side of leading quarter post.
- For use by dormakaba service personnel.

## 5.5 Wave to Open plate (option)

Fig. 5.5.1 Wave to Open  
 plate  
 DX3331-001

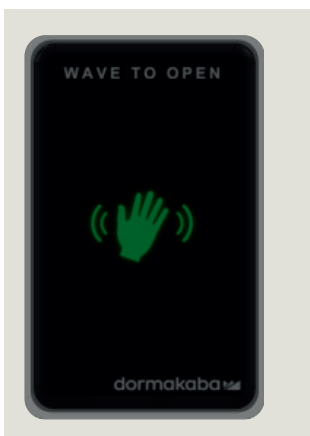
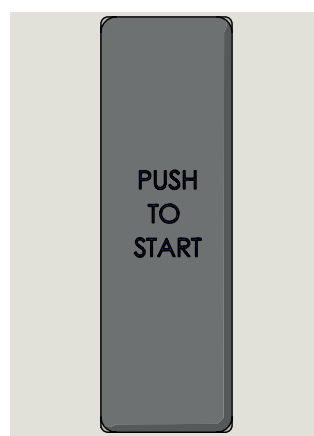


Fig. 5.5.2 Push to Start plate,  
 1.5x4.75",  
 DX3339-040



### 5.5.1 Wave to Open plate.

Locations:

- Inside the building on the leading quarter post/end wall or attached separately within sight of the revolving door.
- Building exterior.

Plates must be located per ANSI BHMA A156.27, Power and Manually Operated Revolving Pedestrian Doors.

Plate starts rotary movement of the door wings at low energy speed (Para. 5.2.2).

# 6 Revolving door assemblies

## 6.1 Revolving door assembly components overview, 4 wing door

Table 6.1.1 Crane 4000LE assemblies and parts

#	Description
1	Center shaft assembly
2	Wing assembly
3	Center post
4	Quarter post/end wall
5	Glass canopy assembly
6	Wing glass
7	Enclosure glass
8	In-ground low profile container
9	Header bar assembly
10	Floor bar assembly with floor clips

Fig. 6.1.4 4 wing 4000LE 4 wing revolving door

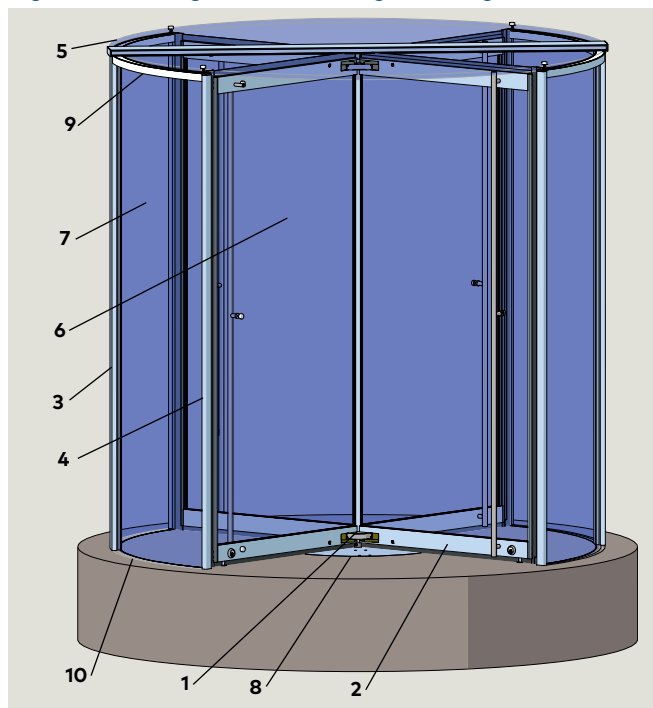


Fig. 6.1.1 Steel shaft assembly, 4 wing door

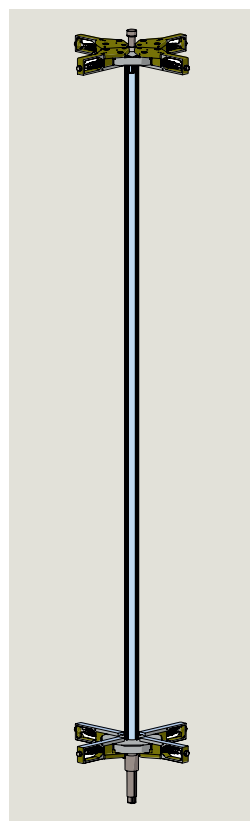


Fig. 6.1.2 Wing assembly example

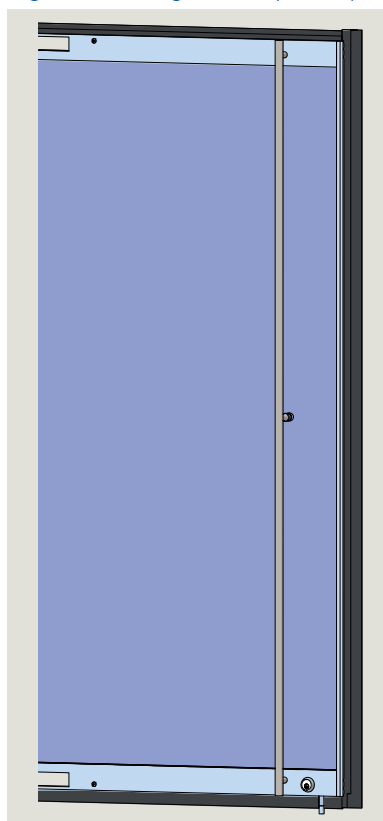


Fig. 6.1.5 Quarter post/end wall

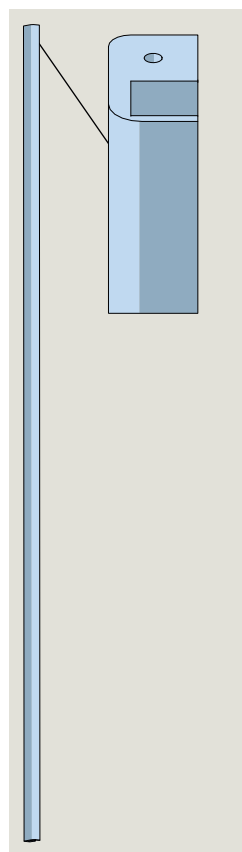


Fig. 6.1.6 Center post

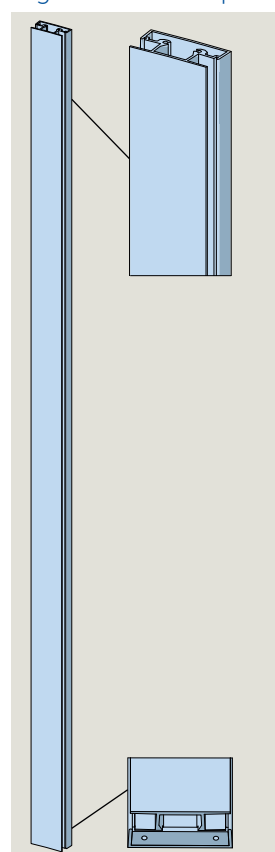
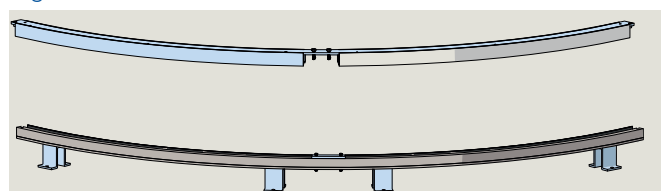


Fig. 6.1.3 Header and floor bars





In-ground Motion Assist 360 drive and speed control

Remote control enclosure

## 6.2 In-ground Motion Assist 360 assembly and Remote control enclosure

Fig. 6.2.1 In ground container assembly, low profile

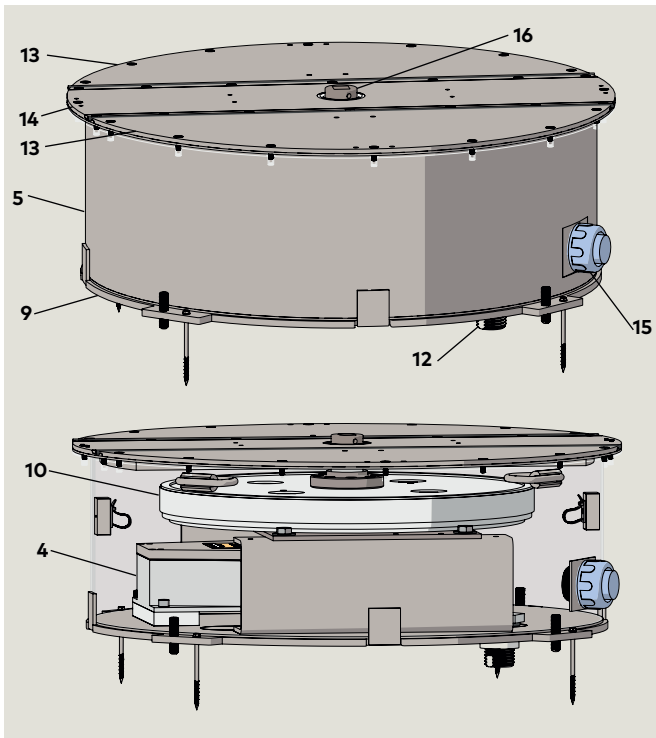


Table 6.2.1 In-ground container and Remote enclosure

#	Description	
1	Remote control enclosure	RS6032-001
2	Motion Assist 360 power supply	RX6001
3	Motion Assist 360 control unit	RX6002
4	In-ground speed control	RS6074-010
5	Container assembly weldment	RS6038
9	Leveling plate assembly	RS6014
10	Motion Assist 360 drive	RX6010
11	Identification label	
12	Drain fitting	RC6043
13	Outer cover assembly	RS6033
14	Container lid, center section	RC6049
15	Conduit adapter, DC wiring	RC6045-001
16	Bottom plug adapter, in-ground drive/speed control LP	RC6069

Fig. 6.2.2 Remote control enclosure RK6007

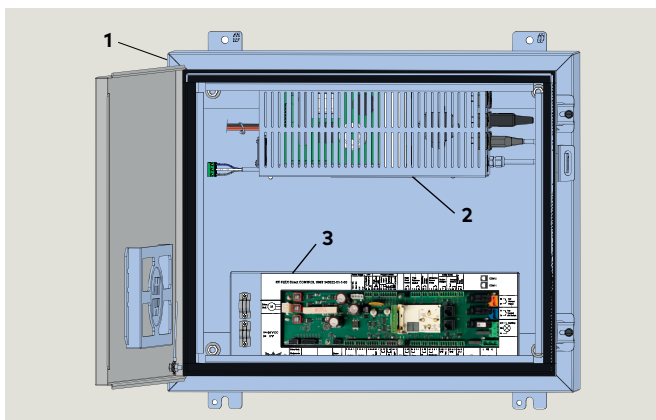


Fig. 6.2.3 Motion Assist 360 drive

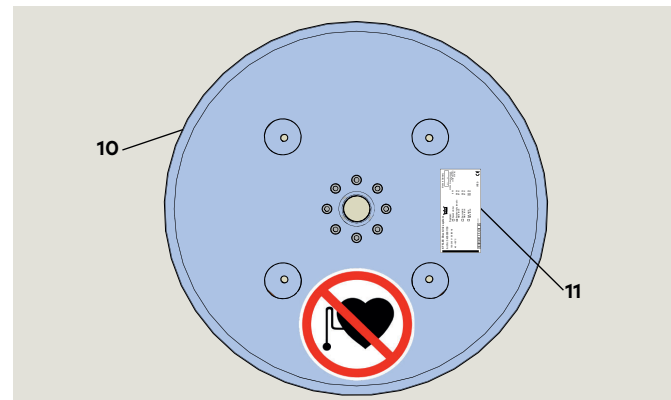
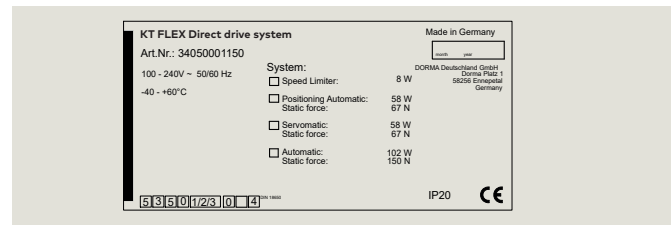


Fig. 6.2.4 Identification label Motion Assist 360 drive



## 6.3 Steel shaft assembly, Job ID tag

Fig. 6.3.1 Steel center shaft job ID tag location

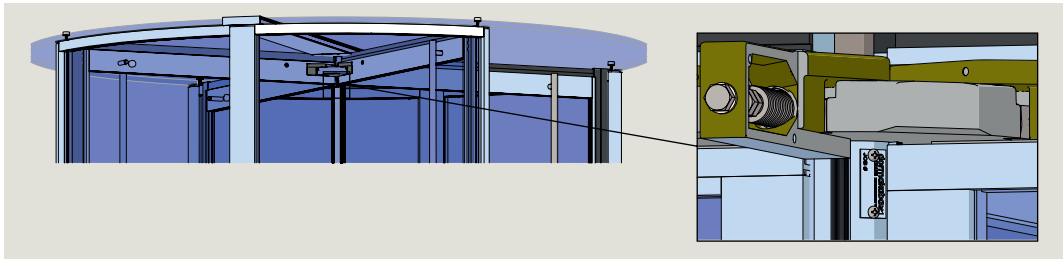


Fig. 6.3.2 Job ID tag

1 Job tag RD6001



# 7 Bookfold

## 7.1 Bookfold mechanism.

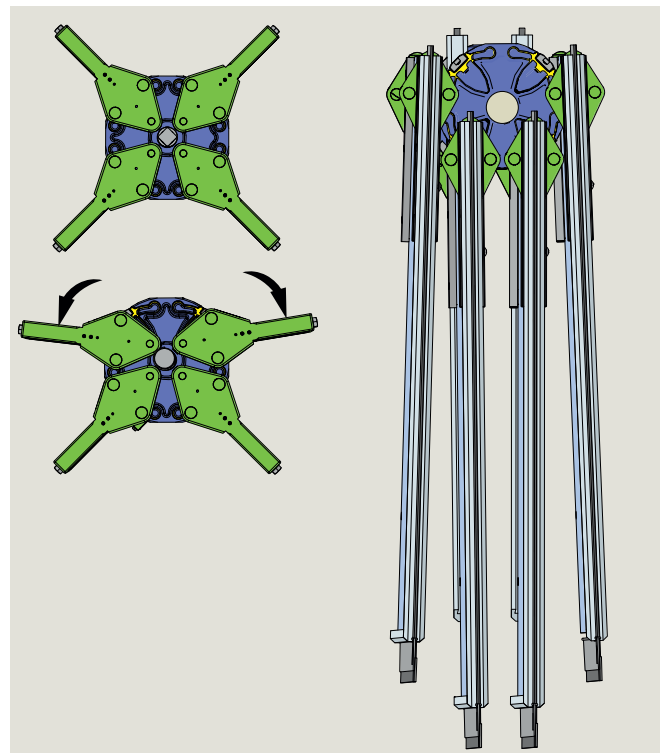
- This hardware complies with all state and federal requirements for providing emergency egress.
- The pressure required to engage the bookfold mechanism is adjustable to meet ANSI/BHMA A156.27, Power and Manual Operated Revolving Pedestrian Doors.



**WARNING**

In case of emergency, revolving door can be used as an exit, but it is not the primary path of egress. The side door(s) should be used!

Fig. 7.1 Bookfold mechanism



## 8 Speed control

### 8.1 Speed control.

Unit is mounted in the in-ground container.

- A centrifugal force brake slowly engages as the door reaches the maximum allowable RPM set by ANSI/BHMA A156.27, Standard for Power and Manual Operated Revolving Pedestrian Doors.



#### WARNING

Speed control maintenance or service must only be done by dormakaba technicians!

Fig. 8.2 Speed control

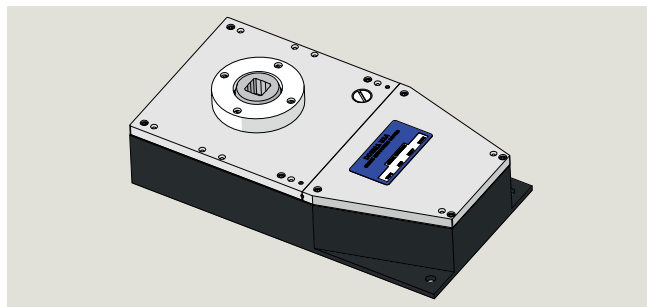
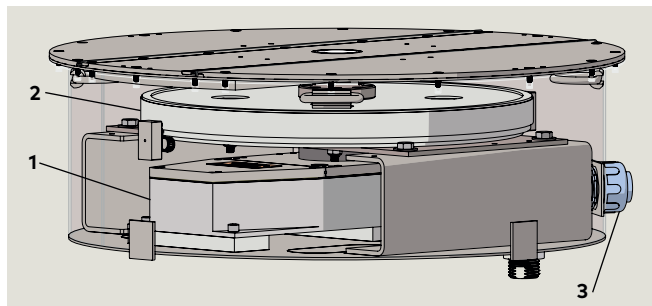


Fig. 8.1 In-ground drive and speed control

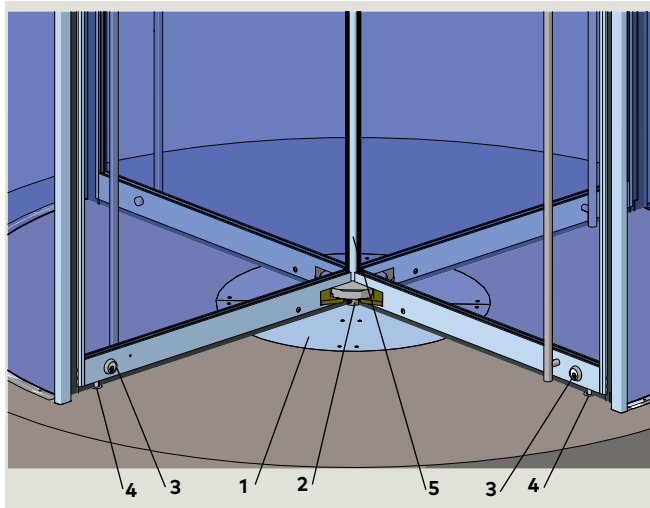


- 1 Speed control
  - 2 Motion Assist 360 drive
  - 3 DC conduit adapter
- Adapter may be a different position on container**

# 9 Maintenance

## 9.1 Door and floor maintenance

Fig. 9.1.1 4 wing revolving door



- |                            |                |
|----------------------------|----------------|
| 1 Floor cover plate        | 4 Floor strike |
| 2 Center shaft bottom plug | 5 Center shaft |
| 3 Lock cylinder assembly   |                |

### 9.1.1 Floor maintenance.

1. Keep floor surface clean and free of dirt and debris.

### 9.1.2 In-ground container.

1. Keep floor cover plates free of dirt and debris.
2. Check that in-ground container floor cover plates are secure.
  - Do not use a screw gun to check fasteners for tightness.
  - If required, use only a Phillips screwdriver to check that fasteners are snugged down.
3. Clean any debris present at the center shaft bottom plug hole in cover plates.

### 9.1.3 Mechanical lock cylinder and floor strikes.

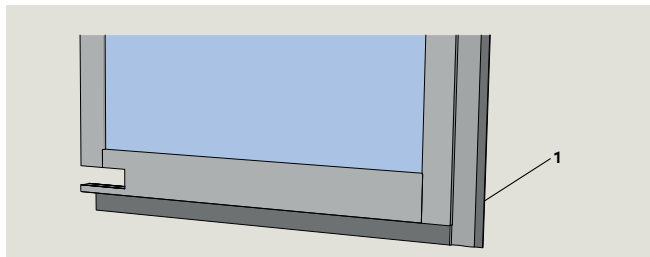
1. Keep lock cylinders and floor strikes free of dirt and debris.

### 9.1.4 Door glass maintenance.

1. Clean all glass surfaces with commercially available glass cleaners.

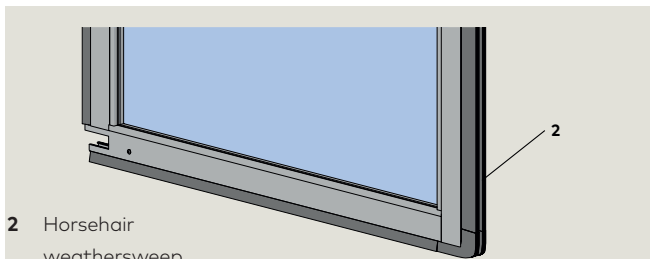
## 9.2 Weathersweeps

Fig. 9.2.1 T-style weathersweep



- 1 T-style weathersweep

Fig. 9.2.2 Horsehair weathersweep



- 2 Horsehair weathersweep

### 9.2.1 Weathersweep maintenance.

#### NOTICE

Reducing or trimming the size of the bottom sweep makes the sweep more rigid and voids all warranties.

1. Inspect condition of sweeps.
  - Recondition horsehair sweeps if possible using conditioner.
2. Replace weathersweeps as required.
  - Contact dormakaba distributor for replacement weathersweeps.

## 9.3 Motion Assist 360 drive warning sign

### 9.3.1 Pacemaker warning sign.



**WARNING**



#### **For dormakaba installation and maintenance personnel.**

This sign is located on the Motion Assist 360 drive (Fig. 9.3.1) and warns of the hazards for people with pacemakers and other active medical implants.

Strong electromagnetic or magnet fields may be present in the vicinity of this sign. These fields may disrupt pacemakers or other medical implants or cause them to malfunction. People wearing pacemakers and other active medical implants should not approach components with this safety warning.

People with pacemakers and other active medical implants should not come within 20 inches [51 cm] of the Motion Assist 360 drive.

### 9.3.2 Motion Assist 360 drive.

Motion Assist 360 drive is installed in the revolving door in-ground container (Fig. 9.3.2).

Fig. 9.3.1 Motion Assist 360 drive

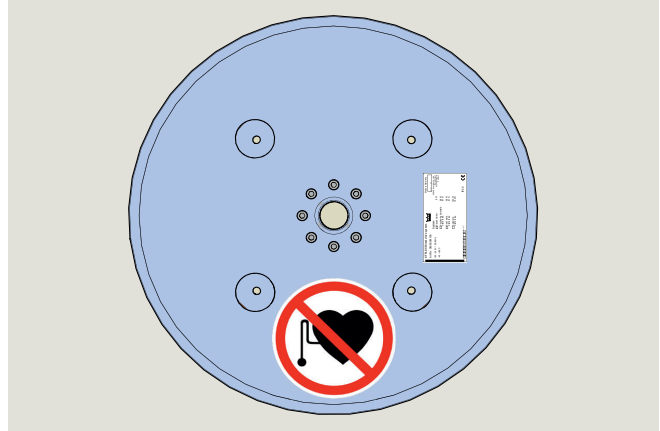
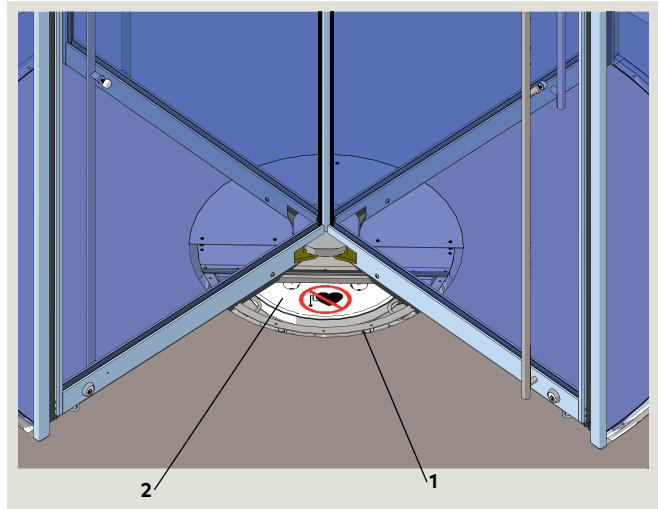


Fig. 9.3.2 In-ground container with Motion Assist 360 drive, covers removed



- 1 In-ground container
- 2 Motion Assist 360 drive

## In-ground Motion Assist 360 drive and speed control

## Remote control enclosure

## 9.4 In-ground container drain

### 9.4.1 In-ground container drain maintenance.

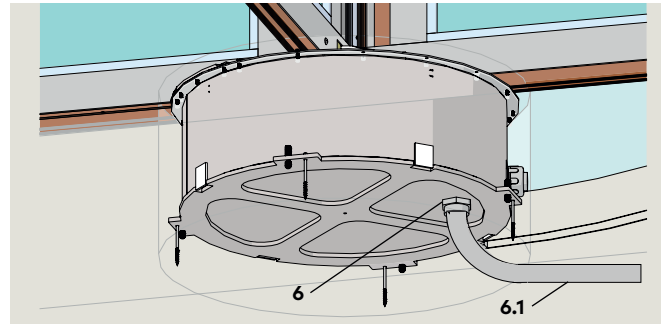
1. In-ground container drain fitting (**6**) is connected to customer-supplied and installed drain tube or pipe (**6.1**).
2. This tube or pipe must be connected to building drain system.

#### NOTICE

##### Drain tube or pipe maintenance.

- Insure drain tube or pipe exit is free of dirt and debris.

Fig. 9.4.1 In-ground container drain and customer drain tube or pipe



**6** In-ground container through wall drain fitting - **Drain fitting may be in a different location on container**

**6.1** Customer supplied and installed drain tube or pipe

## 9.5 Cleaning surfaces

### 9.5.1 Aluminum

1. Dust and grime can be removed by regular cleaning.
  - Use a mild, non-abrasive soap or cleaning solution and water.
  - After cleaning, surfaces should be wiped dry with a clean absorbent material.
2. Tar and built-up dirt can be removed with solvent cleaners such as turpentine if followed by a soap and water cleaning and fresh water rinse.

#### NOTICE

Avoid acid or alkali cleaners; they may attack the anodized finish.

- After cleaning, surfaces should be wiped dry with a clean absorbent material.

### 9.5.2 #4 stainless steel

1. For routine cleaning, use soap, ammonia, or detergent and water.
  - Always working in the direction of the grain, rub with a sponge or rag.
  - Rinse with water, wipe dry.
2. Stubborn dirt or grime can be removed with a quality commercial stainless steel cleaner.

### 9.5.3 Mirror finish stainless steel

#### NOTICE

Mirror finishes require very special care. Abrasive cleaners and cloths should never be used.

1. Use only mild soap and water or glass cleaner.
  - After cleaning, surfaces should be wiped dry with a clean absorbent material.

### 9.5.4 Bronze

#### NOTICE

To insure proper maintenance, consult a professional bronze finisher and establish a regular metal cleaning program.

1. Bronze finishes are protected during shipping and installation by a shop coat of lacquer.

#### NOTICE

Lacquer can be damaged by ammonia in window cleaners, or by acids from masonry cleaners. Protect doors from these cleaners.

#### NOTICE

Doors must be inspected and worked after installation by a qualified bronze finisher.

### 9.5.5 Painted finishes

1. Any mild non-abrasive soap or mild solvent can be used for cleaning.

#### NOTICE

Strong solvents may dissolve paint. Test any solvent first.

2. Wax can be used to protect the finish.

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